

Rec'd PCT/PTO 21 DEC 2004 H/C
PCT/IB 03/02484

31.07.03 PCT



Europäisches
Patentamt

European
Patent Office

Office européen
des brevets

Bescheinigung

Certificate

Attestation

RECD 08 AUG 2003

WIPO

PCT

Die angehefteten Unterlagen stimmen mit der ursprünglich eingereichten Fassung der auf dem nächsten Blatt bezeichneten europäischen Patentanmeldung überein.

The attached documents are exact copies of the European patent application described on the following page, as originally filed.

Les documents fixés à cette attestation sont conformes à la version initialement déposée de la demande de brevet européen spécifiée à la page suivante.

Patentanmeldung Nr. Patent application No. Demande de brevet n°

02077584. 7

PRIORITY DOCUMENT
SUBMITTED OR TRANSMITTED IN
COMPLIANCE WITH
RULE 17.1(a) OR (b)

Der Präsident des Europäischen Patentamts;
Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets
p.o.

R C van Dijk

DEN HAAG, DEN
THE HAGUE,
LA HAYE, LE
28/02/03

BEST AVAILABLE COPY



Europäisches
Patentamt

European
Patent Office

Office européen
des brevets

**Blatt 2 der Bescheinigung
Sheet 2 of the certificate
Page 2 de l'attestation**

Anmeldung Nr.: Application no.: Demande n°: **02077584.7**

Anmeldetag:
Date of filing:
Date de dépôt: **27/06/02**

Anmelder:
Applicant(s):
Demandeur(s):
Koninklijke Philips Electronics N.V.
5621 BA Eindhoven
NETHERLANDS

Bezeichnung der Erfindung:
Title of the invention:
Titre de l'invention:
Wear-indicating filament

In Anspruch genommene Priorität(en) / Priority(ies) claimed / Priorité(s) revendiquée(s)

Staat: State: Pays:	Tag: Date: Date:	Aktenzeichen: File no. Numéro de dépôt:
---------------------------	------------------------	---

Internationale Patentklassifikation:
International Patent classification:
Classification internationale des brevets:

/

Am Anmeldestag benannte Vertragstaaten:
Contracting states designated at date of filing: **AT/BE/CH/CY/DE/DK/ES/FI/FR/GB/GR/IE/IT/LI/LU/MC/NL/PT/SE/TR**
Etats contractants désignés lors du dépôt:

Bemerkungen:
Remarks:
Remarques:

Wear-indicating filament

The invention relates to a wear-indicating filament for use in a brush, comprising a central axis, a core extending along the central axis, said core being covered by a layer having a pre-determined resistance to wear, said layer wearing over a pre-determined period of use dependent on the resistance to wear, and exposing at least a part of the core 5 after said period.

The invention further relates to a brush comprising a plurality of wear-indicating filaments, comprising a central axis, a core extending along the central axis, said core being covered by a layer having a pre-determined resistance to wear, said layer wearing over a pre-determined period of use dependent on the resistance to wear, and exposing at 10 least a part of the core after said period.

A filament of the type defined in the opening paragraph is known from GB 2323026. The known filament is comprised in the brush of a toothbrush and comprises a core 15 made of a material of one colour, covered by a layer of a biodegradable polymer material of another colour. The core is made of a polyamide type which absorbs relatively little water when the material is in contact with water. When the filaments are used with a cleaning agent such as toothpaste, the layer disintegrates and mechanically wears off over a controlled period of time, exposing the core of a different colour. The exposure of the core is an 20 indication for the user that the brush has to be replaced by a new one.

A disadvantage of the known filament is that the user may continue to use the brush after the indication to replace the brush by exposure of the core. In this manner the user is using a brush which is becoming more and more soiled with bacteria and remainders over time, which exposes the user to a hygienic risk.

25

It is an object of the invention to provide a wear-indicating filament for use in a brush, which gives a clear indication that the brush should be replaced and which mitigates the risk of the user continuing to use the brush after this indication has been given.

To achieve this object, a wear-indicating element according to the invention is characterized in that the layer comprises a material which absorbs relatively little water and the core comprises, seen in a cross section, at least two segments in an asymmetric arrangement along the central axis of the filament, which have a mutually different absorption of water and show a difference in expansion when the layer has worn and the core is exposed to water. The layer which covers the core absorbs almost no water during use and thus ensures proper functioning of the brush. After a certain period of use, this layer wears which causes the core to be exposed to water during use. When the at least two segments of the cross section of the filament become exposed to water, the segments show a difference in absorption of water and a difference in expansion resulting from this absorption. The difference in absorption can lie within the speed at which water is absorbed or the amount in which it is absorbed. The difference in expansion causes the filament to bend laterally away from its central axis, which will be noticed by the user visually and during use of the brush on the teeth. This provides a clear indication that the brush should be replaced, because the bended filaments give a warning to the user in a visual manner and in a tactile manner.

It is advantageous when a first segment comprises a polyamide chosen from a group of PA-6, PA-6.6. These materials are suitable to form one of the segments within the core, because PA-6 has a relatively high maximum water absorption of 10%, and PA-6.6 of 8,5%, and both materials expand relatively quickly when they are exposed to water.

It is advantageous when a second segment comprises a polyamide chosen from a group of PA-6.10, PA-6.11, PA-6.12. These polyamides have a relatively low water absorption and are less strongly affected when they are exposed to water compared with the PA-group described before. The combination of these two types of material in the core provides an advantageous embodiment of the segments which have a mutually different absorption of water and show a difference in expansion when the layer has worn and the core is exposed to water.

It is advantageous when the layer comprises a material chosen from a group of polyester, polyethylene, polypropylene. These materials absorb practically no water which makes them suitable to form the layer which covers the core and which wears during use. These materials thus prevent the segments within the core from coming into contact with water during the pre-determined period of use of the filament, and ensure a proper functioning of the filament in the brush during this period.

An embodiment of a filament according to the invention is characterized in that the layer is formed of two layer parts on an outside surface of the core having mutually

differing wear resistances, and the core comprises a first and second segment of the same material which have a mutually different absorption of water and show a difference in expansion when a layer part has worn and the core is exposed to water. After a certain period of use the first layer part with the lowest resistance to wear will wear first, while the other 5 layer part stays intact. In this manner the layer is worn in an asymmetric manner along the central axis. A first segment in the core which is present near the first layer part comes into contact with the water first and absorbs the water which causes expansion of this segment. The other segment has not yet been exposed to any water, which causes a mutual difference in expansion of the two segments, which makes the filament bend.

10 An embodiment of a filament according to the invention is characterized in that the layer and at least one of the segments have mutually different colours. This further enhances the visual indication to the user that the brush should be replaced.

15 According to the invention, a brush of the type as defined in the opening paragraph is characterized in that the wear-indicating filaments comprise filaments according to the invention. In further embodiments of a brush according to the invention, the brush comprises a brush for a personal care appliance chosen from a group of toothbrushes and cosmetic brushes, or a brush chosen from a group of floor care brushes, paint brushes, and industrial brushes. The wear-indicating filaments according to the invention can be 20 advantageously applied in various kinds of brushes.

The invention will be described in more detail hereinafter with reference to the drawings, in which

25 Fig. 1 shows a side view of a brush with filaments according to a first embodiment of the invention,

Fig. 2 shows a cross section of a filament taken on the line II-II in Figure 1,

Fig. 3 shows the filament according to the invention in a bended state,

30 Fig. 4 shows a cross section of a second embodiment of a filament according to the invention, and

Fig. 5 shows a cross section of a third embodiment of a filament according to the invention.

Figure 1 shows a brush 1 comprising a plurality of wear-indicating filaments 2 according to the invention. Each filament 2 comprises a core 3 which extends along a central axis 5 and which is covered by a layer 4 which has a predetermined resistance to wear. Said layer 4 wears over a pre-determined period of use dependent on the resistance to wear, and after said period at least a part of the core 3 is exposed. The layer 4 comprises a material which absorbs relatively little water and the core 3 comprises, seen in a cross section A along the line II-II in Figure 1, at least two segments 31, 32 in an asymmetric arrangement along the central axis 5 of the filament 2, as can be seen in Figure 2. The segments 31, 32 have a mutually different absorption of water and show a difference in expansion when the layer 4 has worn and the core 3 is exposed to water. Because of the difference in expansion between the segments 31 and 32 the filament 2 bends as shown in Figure 3. The bended filaments in the brush 1 are a clear indication for the user that the brush has to be replaced for a new one.

In this embodiment the first segment 31 comprises a polyamide of type PA-6, and the second segment 32 comprises a polyamide of type PA-6.12. PA-6 has a relatively high maximum water absorption of 10%, and expands relatively quickly when exposed to water. This material thus can be advantageously used for the first segment in a filament according to the invention. PA-6.12 has a relatively low water absorption and expands less and slower when exposed to water compared with the PA-6 type polyamide as described before. The combination of these two types of polyamide material in the core provides an advantageous embodiment of the segments. It is noted that other combinations of polyamide or different materials may be used for the segments, as long as the segments 31, 32 are made of materials having a mutually different absorption of water and showing a difference in expansion when the layer 4 has worn and the core 3 is exposed to water. For example, the segments may also comprise PA-6.6 and PA-6.10 respectively.

In this embodiment the layer comprises polyester. It is noted that the layer may also comprise polyethylene or polypropylene, but also any other known material, as long as it is comprises a material which absorbs relatively little water. One of the segments may for example also be made out of the same material as the layer.

Figure 4 shows a cross section of a second embodiment of a filament 2' according to the invention, in which the core 3' comprises, seen in a cross section, three segments 31', 32', 33' in an asymmetric arrangement along the central axis of the filament, which have a mutually different absorption of water and show a difference in expansion when the layer has worn and the core is exposed to water. These segments may also comprise combinations of polyamide or other materials, as long as the segments 31', 32', 33' are made

of materials having a mutually different absorption of water and showing a difference in expansion when the layer 4' has worn and the core 3' is exposed to water. It is noted that also more than three segments may be comprised in the core of a filament according to the invention. In this embodiment, the layer 4' and the segment 31' have mutually different colours. The wearing of the filament is further supported visually by the fading colour of the layer 4', and the colour of the first segment 31' becoming visible through the worn layer. When the layer has worn completely and the first segment 31' is visible, this provides an extra indication that the brush should be replaced, next to the bending of the filament caused by the segment materials having a mutually different absorption of water and showing a difference in expansion when the layer 4' has worn and the core 3' is exposed to water.

Figure 5 shows a cross section of a third embodiment of a filament 2" according to the invention, in which the layer 4" is formed of two layer parts 41, 42 on an outside surface 43 of the core 3 having mutually differing wear resistances, and the core 3 comprises a first and second segment 31", 32" of the same material which have a mutually different absorption of water and show a difference in expansion when a layer part 41 has worn and the core is exposed to water. In this embodiment the first layer part 41 has the lowest resistance to wear which resistance is chosen to expire at the end of the period in which the brush can be used without hygienic risk. When this preferred period of use has ended, the first layer part 41 has worn and the first segment 31" of the core 3, which is present directly beneath the first layer part 41, gets exposed to water. This segment 31" absorbs the water quicker and thus expands quicker than the second segment 32", which causes the filament 2" to bend.

It is observed that the brush 1 may comprises a brush for a personal care appliance such as an electrical toothbrush, or a facial cleaning device. The brush may 25 however also comprise a brush chosen from a group of floor care brushes, paint brushes, and industrial brushes.

CLAIMS:

1. A wear-indicating filament for use in a brush, comprising:
 - a central axis,
 - a core extending along the central axis,
 - said core being covered by a layer having a pre-determined resistance to wear,
 - said layer wearing over a pre-determined period of use dependent on the resistance to wear, and exposing at least a part of the core after said period, characterized in that the layer comprises a material which absorbs relatively little water and the core comprises, seen in a cross section, at least two segments in an asymmetric arrangement along the central axis of the filament, which have a mutually different absorption of water and show a difference in expansion when the layer has worn and the core is exposed to water.
2. A wear-indicating filament as claimed in Claim 1, characterized in that a first segment comprises a polyamide chosen from a group of PA-6, PA-6.6.
3. A wear-indicating filament as claimed in Claim 1, characterized in that a second segment comprises a polyamide chosen from a group of PA-6.10, PA-6.11, PA-6.12.
4. A wear-indicating filament as claimed in Claim 1, characterized in that the layer comprises a material chosen from a group of polyester, polyethylene, polypropylene.
5. A wear-indicating filament as claimed in Claim 1, characterized in that the layer is formed of two layer parts on an outside surface of the core having mutually differing wear resistances, and the core comprises a first and second segment of the same material which have a mutually different absorption of water and show a difference in expansion when a layer part has worn and the core is exposed to water.

PHAT020040EPP

7

27.06.2002

6. A wear-indicating filament as claimed in any of the preceding Claims, characterized in that the layer and at least one of the segments have mutually different colours.

5 7. A brush comprising a plurality of wear-indicating filaments, comprising:
- a longitudinally extending core of a first material,
- said core being covered by a layer of a second material having a predetermined resistance to wear,
- said layer wearing off the core over a pre-determined period of use dependent on the resistance to wear, and exposing at least a part of the core after said period,
characterized in that the wear-indicating filaments comprise filaments according to any of the preceding Claims.

10

15 8. A brush as claimed in Claim 9, characterized in that said brush comprises a brush for a personal care appliance chosen from a group of toothbrushes and cosmetic brushes, or a brush chosen from a group of floor care brushes, paint brushes, and industrial brushes.

ABSTRACT:

The invention relates to a wear-indicating filament for use in a brush, comprising a central axis, a core extending along the central axis, said core being covered by a layer having a pre-determined resistance to wear, said layer wearing over a pre-determined period of use dependent on the resistance to wear, and exposing at least a part of the core 5 after said period. The layer comprises a material which absorbs relatively little water and the core comprises, seen in a cross section, at least two segments in an asymmetric arrangement along the central axis of the filament, which have a mutually different absorption of water and show a difference in expansion when the layer has worn and the core is exposed to water. When the at least two segments of the cross section of the filament become exposed to water, 10 the segments show a difference in absorption of water and a difference in expansion resulting from this absorption. The difference in expansion causes the filament to bend, which will be noticed by the user visually and during use of the brush on the teeth. This provides a clear indication that the brush should be replaced, because the bended filaments give a warning to the user in a visual manner and in a tactile manner.

15

Fig. 4

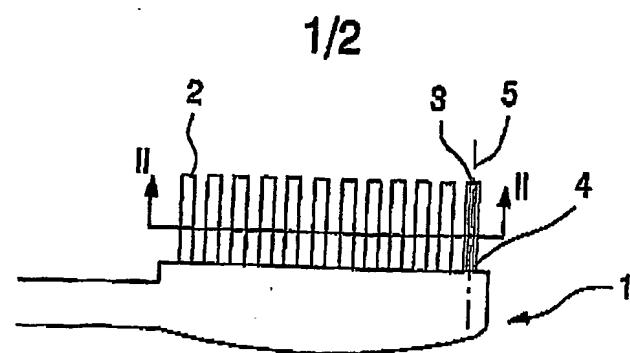


Fig.1

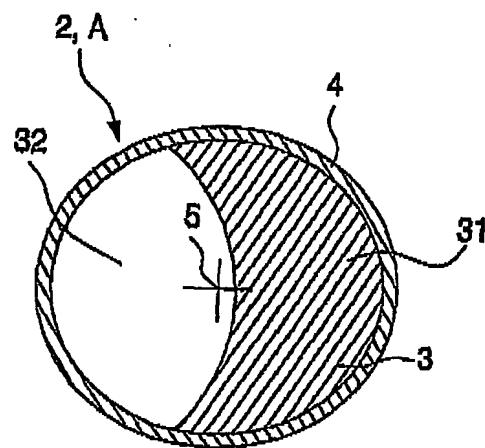


Fig.2

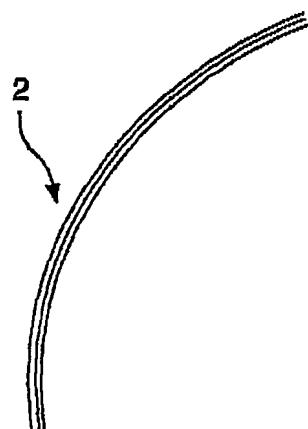


Fig.3

2/2

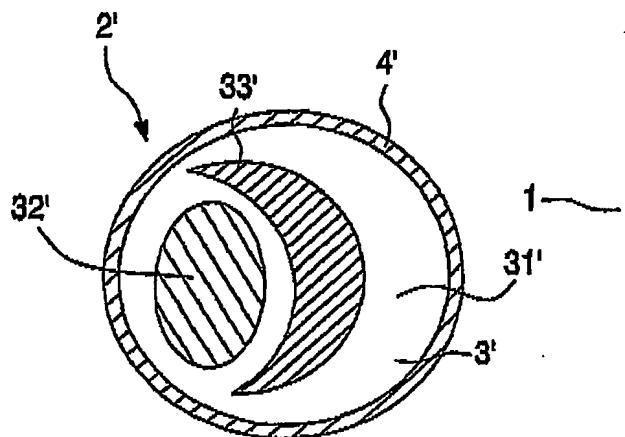


Fig.4

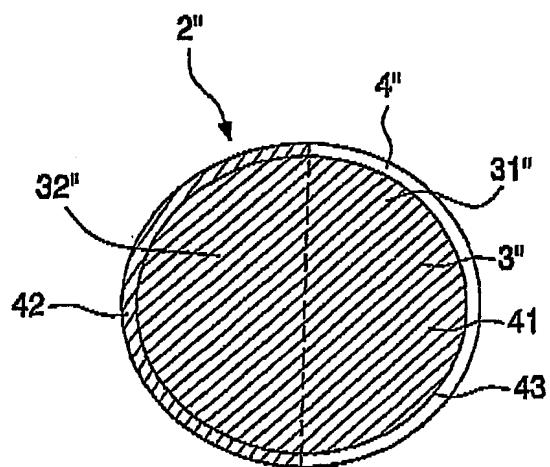


Fig.5

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.